



## HEAT TRANSFER RESISTANCE OF DIFFERENT PARQUETS

Multi-layer wooden flooring swells and shrinks much less than solid wooden floors. In general, all glued and floating parquet floors by Bauwerk are suitable for use with underfloor heating. Flooring with a heat transfer resistance of  $R \leq 0.15 \text{ m}^2\text{K/W}$  is suitable without needing special adjustments.

The latest results of research done by TKB (Technical Commission on Construction Adhesives) demonstrate the improved heat transfer resistance of fully glued parquet, as opposed to floating parquet: as a rule, gluing reduces this value by about  $0.023 \text{ m}^2 \text{ K/W}$ . This is a 20% improvement in heat conductivity, which does not depend on the thickness of the parquet in question. This means that heating systems under glued parquet can be operated at a flow temperature that is approximately  $2^\circ\text{C}$  lower than with floating parquets, without losing the heating capacity.

### Heat transfer resistance and heat conductivity

Product	Wood type	Heat transfer resistance ( $\text{m}^2 \cdot \text{K}/\text{W}$ )	Heat conductivity ( $\text{W}/(\text{m} \cdot \text{K})$ )
<b>Solid parquet</b>			
<b>Solid parquet 8 mm</b>	Oak	0.048	0.166
	Oak smoked	0.048	0.166
	Ash	0.056	0.144
<b>On-Edge 160 mm</b>	Oak	0.139	0.166
<b>Prepark</b>	Oak	0.048	0.166
	Ash	0.056	0.144
<b>Prepark Comfort</b>	Oak	0.102	0.098

→ Table continued on the next page.

**Heat transfer resistance and heat conductivity**

Product	Wood type	Heat transfer resistance (m <sup>2</sup> •K)/W	Heat conductivity (W/m • K)
<b>2-layer parquet</b>			
<b>Multipark 10</b>	Oak	0.075	0.133
	Beech unsteamed	0.074	0.135
<b>Multipark 9.5</b>	Oak	0.064	0.146
<b>Multipark Silente</b>	Oak	0.074	0.172
<b>Solopark</b>	Oak	0.075	0.133
	Ash	0.078	0.127
<b>Unopark 11 mm</b>	Oak	0.082	0.133
	Oak smoked	0.082	0.133
	Ash	0.086	0.128
	Beech unsteamed	0.081	0.136
	Maple Canadian	0.086	0.128
	Acacia steamed	0.082	0.134
<b>Unopark 12.5 mm</b>	Oak	0.091	0.137
<b>Trendpark</b>	Oak	0.082	0.133
	Oak smoked	0.082	0.133
<b>Monopark</b>	Oak	0.066	0.146
	Oak smoked	0.066	0.146
	Ash	0.068	0.141
	Beech unsteamed	0.065	0.149
	Maple Canadian	0.068	0.141
	Cherry American	0.072	0.134
	Walnut American	0.065	0.149
<b>Studiopark</b>	Oak	0.064	0.146
	Oak smoked	0.064	0.146
<b>Formpark 780/520 &amp; Formpark Quadrato</b>	Oak	0.082	0.133
	Oak smoked	0.082	0.133
<b>Formpark Mini 570/380 &amp; Formpark Rombico</b>	Oak	0.064	0.146
	Oak smoked	0.064	0.146
<b>Silverline Edition</b>	Oak	0.082	0.133
<b>Monopark Comfort</b>	Oak	0.098	0.110
<b>Villapark</b>	Oak	0.064	0.146
	Oak smoked	0.064	0.146
	Walnut American	0.063	0.148
<b>Cleverpark</b>	Oak	0.064	0.146
	Oak smoked	0.064	0.146
	Maple Canadian	0.067	0.141
	Cherry American	0.070	0.134
	Walnut American	0.063	0.148
<b>Cleverpark Silente</b>	Oak	0.074	0.172
	Oak smoked	0.074	0.172
<b>Prontopark</b>	Oak	0.079	0.132
<b>3-layer parquet</b>			
<b>Casapark 139/181/209 &amp; Triopark</b>	Oak	0.109	0.129
	Maple Canadian	0.112	0.125
	Ash	0.112	0.125
	Cherry American	0.117	0.120
	Walnut American	0.107	0.131
<b>Unicopark</b>	Oak	0.156	0.128

Source: Niemz Peter. «Untersuchungen zur Wärmeleitfähigkeit ausgewählter einheimischer und fremdländischer Holzarten.» Bauphysik 29.4 (2007): 311–312 and EN ISO 10456: 2010-05, table 3.