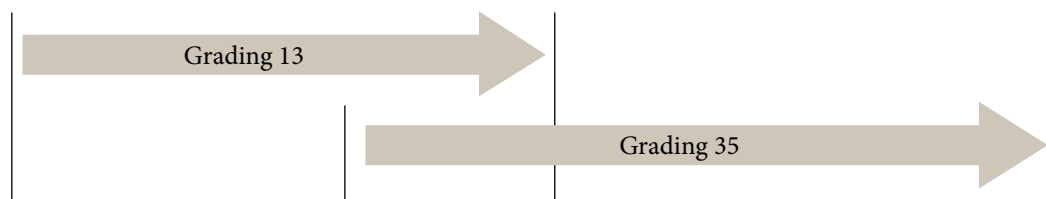


GRADING

Wood is a multifaceted natural product, and every board is a unique piece. Bauwerk ranks the individual boards according to its appearance using the grading index below. The grading index must be read as follows:

Grading 13 means that all wood characteristics from 1 to 3 can be included. A Grading 35, on the other hand, only contains the wood characteristics 3 to 5. The basic rule is that the smaller the number of boards, the less variation there is in the assortment; the larger, the greater the rustic impression. It must also be noted that the wood characteristics vary depending on the format and thus may vary considerably in appearance.



Wood characteristics	1 Very regular, uniform	2 Regular	3 Varied	4 Very varied	5 Peculiar characteristics	6 Very lively grain, rustic
<i>Oak</i>	Pith rays possible	Few small knots and pith rays possible. Subtle vivid hues.	Mid-sized knots, distinct pith rays. Vivid hues possible.	Distinctive knots and pith rays. Sapwood possible. Vivid hues present.	Large knots. Sapwood and pith rays present. Very vivid hues.	Large, distinctive knots, sapwood and pith rays present, very vivid hues, piths and cracks possible
<i>Ash</i>	Pith rays possible	Few small knots possible. Pith rays possible.	Mid-sized knots. Pith rays possible.	Distinctive knots, pith rays and brown heartwood possible. Vivid hues present.	Large knots, brown heartwood. Pith rays possible. Very vivid hues.	Not available with this type of wood
<i>Beech</i>	Pith rays possible	Few small knots possible. Pith rays possible.	Mid-sized knots. Distinct pith rays possible.	Distinctive knots, red heartwood, very visible pith rays and vivid hues present.	Large knots, red heartwood, distinctive pith rays possible and very vivid hues.	Not available with this type of wood
<i>Maple</i>	Pith rays possible	Few small knots and pith rays possible.	Mid-sized knots. Pith rays and subtle vivid hues possible.	Distinctive knots, brown heartwood, very visible pith rays and vivid hues present.	Large knots, brown heartwood, distinctive pith rays possible and very vivid hues.	Not available with this type of wood
<i>Acacia</i>	Pith rays possible	Few small knots and pith rays possible. Subtle vivid hues.	Mid-sized knots, distinct pith rays. Vivid hues possible.	Distinctive knots and pith rays. Vivid hues present.	Large knots. Pith rays present. Very vivid hues.	Not available with this type of wood
<i>Cherry</i>	Pith rays possible	Few small knots and pith rays possible. Subtle vivid hues.	Mid-sized knots, distinct pith rays. Vivid hues possible.	Distinctive knots and pith rays. Sapwood possible. Vivid hues present.	Large knots, sapwood and pith rays present. Very vivid hues.	Not available with this type of wood
<i>Walnut</i>	Pith rays possible	Few small knots and pith rays possible. Subtle vivid hues.	Mid-sized knots, pith rays and vivid hues possible.	Distinctive knots and pith rays. Sapwood possible. Vivid hues present.	Large knots, sapwood and pith rays present. Very vivid hues.	Not available with this type of wood
<i>Exotic (wood)</i> › Doussie › Sucupira	Pith rays possible	Few small knots possible. Pith rays possible.	Mid-sized knots. Pith rays and vivid hues possible.	Distinctive knots, lively grain, large structure and vivid hues present, pith rays possible.	Large knots, lively grain, large structure and a very vivid hues, pith rays possible.	Not available with this type of wood

Pith rays: Also called medullary or wood rays / knots: can also be filled

Wood is a natural product, which slowly develops its true colours and thus changes its hue.

Every parquet element is unique and reveals different colour and structure characteristics over time.